

HAYABUSA VORTEX INTAKE TRUMPET FITTING INSTRUCTIONS

Step 1 – Position the lower section of the trumpet as shown below;



Step 2 – Insert a suitable tool through each of the securing holes to mark their positions;



Step 3 – Remove the trumpet;



Step 4 – Drill 5mm holes through the airbox at the marked positions;



Step 5 – Countersink each hole as shown below;



Step 6 – Insert the 'O' ring in to the trumpet as shown below;



Step 7 – Position the trumpet inside the airbox and align the screw holes with the drilled holes;



Step 8 – Secure the trumpet to the airbox using the countersunk screws provided;



Step 9 – Position the lower section of the trumpet as shown below;



Step 10 – Insert a suitable tool through each of the securing holes to mark their positions.



Step 11 – Remove the lower trumpet section and drill 2 holes (2mm size) in the positions marked.

Step 12 – Fit the 3 grub screws and then secure to the lower trumpet section to airbox with the self-tapers provided.



Step 13 – Insert the 'O' ring as shown below;



Step 14 – Repeat the process for the remaining 3 trumpets.

